

Work Order ID 70507

Friday, June 10, 2011 10:14:18 AM



Page 1

Item ID: D4272-012

Accept



Setup Start



Revision ID:

Stop



Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 6/10/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/15/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date:

6-10-11

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D4272

C

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

110

Assemble as per dwg

0.00



HandFinish

Memo

0.00

Hand Finishing

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

*Sulochi**Puff 6/14 ①**EF 6/10/21 ②**①*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Friday, June 10, 2011 10:14:24 AM

Page 1

Work Order ID: 70507

Parent Item: D4272-012

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 6/10/2011

Required Date: 6/15/2011


Start Qty: 1.00

Required Qty: 1.00




Comments: IPP Rev:A 10.11.19 new issue DD verf:EC
11.01.20 AS PER DWG REV.C DD verf:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3-16A  Bolt		Purchased	No			100	Each	133.0000	2	2			
---	--	-----------	----	--	--	-----	------	----------	---	---	--	--	--

Location	Loc Qty	Loc Code
ST352	133	
116419	33	
117441	100	

D3914-041  Long Basket Lid Assembly (350)		Manufactured	No			100	Each	0.0000	1	1			
D4273-042  Basket Base Assembly, RH		Manufactured	No			100	Each	0.0000	1	1			
D2530  Handle Weldment		Manufactured	No			100	Each	17.0000	1	1			

Location	Loc Qty	Loc Code
ST506	7	
68363	1	
69907	6	
ST508	10	
69318	10	

116915

EP 11/06/21

EP 11/06/21

11/6/11 11:40

69907

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Page 2

Work Order ID: 70507

Parent Item: D4272-012

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 6/10/2011

Required Date: 6/15/2011

Start Qty: 1.00

Required Qty: 1.00

D2535

Manufactured No

100 Each

53.0000

2

2



Spring

Location

Loc Qty

Loc Code

ST504

53

66764

25

69495

28

66764

D2537

Manufactured No

100 Each

44.0000

2

2



Bushing

Location

Loc Qty

Loc Code

ST504

44

66972

14

69894

30

66972



D2690-6

Manufactured No

100 Each

1.0000

2

2



Lanyard Assembly

Location

Loc Qty

Loc Code

ST020

1

66873

1

D2931

Manufactured No

100 Each

652.0000

2

2



Bumper

Location

Loc Qty

Loc Code

ST504

652

46064

652

46064

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 70507

Parent Item: D4272-012




Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 6/10/2011

Required Date: 6/15/2011




Start Qty: 1.00

Required Qty: 1.00

D3912-041	Manufactured	No	100	Each	4.0000	1	1	
								
Eyebolt Receiver Assembly								




<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

st507	4	
69000	4	69000

D3917-3	Manufactured	No	100	Each	69.0000	6	6	
								
Washer								




<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST092	69	
69513	23	
69896	46	69896

D3953-3	Manufactured	No	100	Each	9.0000	2	2	
								
Gas Spring Stud, Lid								

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST096	9	
69611	9	69611

D3953-7	Manufactured	No	100	Each	39.0000	2	2	
								
Spring Spacer								

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST096	39	
65053	4	
68464	2	
69975	33	69975

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 6/10/2011

Required Date: 6/15/2011

Start Qty: 1.00

Required Qty: 1.00

D3953-9

 Gas Spring Washer

Manufactured No

100 Each

59.0000

2 2



[Handwritten signature]

Location

Loc Qty

Loc Code

ST096

59

69025

5

69973

54

69973

D3953-17

 Gas Spring Spacer

Manufactured No

100 Each

25.0000

2 2



[Handwritten signature]

Location

Loc Qty

Loc Code

ST096

25

69603

25

69603

D3953-19

 Gas Spring Bracket

Manufactured No

100 Each

18.0000

1 1



[Handwritten signature]

Location

Loc Qty

Loc Code

ST096

18

59213

1

68462

17

68462

D3953-21

 Gas Spring Bracket

Manufactured No

100 Each

17.0000

1 1



[Handwritten signature]

Location

Loc Qty

Loc Code

ST096

17

68463

17

68463

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 70507

Parent Item: D4272-012

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 6/10/2011

Required Date: 6/15/2011

Start Qty: 1.00

Required Qty: 1.00

D3969-3
Spring (Basket Lid)

Manufactured No

100 Each

18.0000

1

1

Location

Loc Qty

Loc Code

ST272

18

64285

1

68925

17

D4021-5
Blanking Plate

Manufactured No

100 Each

2.0000

1

1

Location

Loc Qty

Loc Code

WA005

2

67008

2

D4150-041
Attachment Arm Assembly

Manufactured No

100 Each

2.0000

1

1

Location

Loc Qty

Loc Code

ST134

2

69630

2

D4151-041
Basket Fwd Hardpoint Assembly, Lower

Manufactured No

100 Each

4.0000

1

1

Location

Loc Qty

Loc Code

ST134

4

68460

4

D4151-043
Basket Fwd Hardpoint Assembly, Upper

Manufactured No

100 Each

0.0000

1

1

Friday, June 10, 2011 10:14:26 AM

Shop Packet Print

Page 5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Friday, June 10, 2011 10:14:26 AM

Work Order ID: 70507

Parent Item: D4272-012

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 6/10/2011

Required Date: 6/15/2011

Start Qty: 1.00

Required Qty: 1.00

AN3-10A Purchased No 100 Each 179.0000 3 3
Bolt

Location	Loc Qty	Loc Code
ST351	179	
117313	45	
117795	134	

117313

AN3-14A Purchased No 100 Each 151.0000 4 4
Bolt

Location	Loc Qty	Loc Code
ST351	3	
117513	3	
ST352	148	
117688	48	
117872	100	

117688

AN4-12 Purchased No 100 Each 68.0000 3 3
Bolt

Location	Loc Qty	Loc Code
ST357	68	
116786	8	
117514	60	

116786

AN4-13A Purchased No 100 Each 354.0000 6 6
Bolt

Location	Loc Qty	Loc Code
ST357	354	
117962	354	

117962

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Friday, June 10, 2011 10:14:26 AM

Work Order ID: 70507



Parent Item: D4272-012



Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 6/10/2011

Required Date: 6/15/2011

Start Qty: 1.00

Required Qty: 1.00

AN4C15	Purchased	No	100	Each	15.0000	1	1	
BOLT								

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST358	15	
117764	15	

AN5-17A	Purchased	No	100	Each	126.0000	4	4	
Bolt								

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST339	126	
117313	26	
117619	50	
117872	50	

AN310-4	Purchased	No	100	Each	35.0000	3	3	
NUT								

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST324	35	
117795	15	
117872	20	

AN310C4	Purchased	No	100	Each	53.0000	3	3	
Nut								

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST324	53	
116741	4	
117395	49	

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR: Yes No** **DQA:** _____ **Date:** _____
Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Friday, June 10, 2011 10:14:27 AM

Work Order ID: 70507

Parent Item: D4272-012

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 6/10/2011

Required Date: 6/15/2011

Start Qty: 1.00

Required Qty: 1.00

MS20600-AD4W3

Purchased

No

100

Each

959.0000

2

2



Cherry Rivets

Location

Loc Qty

Loc Code

ST321

826

111636

130

117505

500

117601

196

WA018

133

107939

133

117601

MS21042L3

Purchased

No

100

Each

2,319.000

9

9



Nut

Location

Loc Qty

Loc Code

ST300

2319

116391

9

116549

610

117441

800

117601

400

117885

500

116549

MS21042L4

Purchased

No

100

Each

5,423.000

6

6



Nut

Location

Loc Qty

Loc Code

ST300

5423

116823

123

117441

3000

117601

800

117885

1500

117441

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Friday, June 10, 2011 10:14:27 AM

Work Order ID: 70507

Parent Item: D4272-012

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 6/10/2011

Required Date: 6/15/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L5 Purchased No 100 Each 1,068.000 4 4
Nut

Location	Loc Qty	Loc Code
ST300	1068	
116105	108	
116548	260	
117441	500	
117591	100	
117611	100	

116105

MS24665-151 Purchased No 100 Each 472.0000 4 4
Cotter Pin

Location	Loc Qty	Loc Code
ST309	472	
17566	472	

17566

MS24665-300 Purchased No 100 Each 76.0000 2 2
Cotter Pin

Location	Loc Qty	Loc Code
ST309	76	
116823	76	

116823

NAS1149DN832J Purchased No 100 Each 2,146.000 2 2
WASHER

Location	Loc Qty	Loc Code
ST297	2146	
117316	1146	
117887	1000	

117316

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 70507

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Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 6/10/2011

Required Date: 6/15/2011

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0332P Purchased No 100 Each 224.0000 14 14
WASHER

Location

Loc Qty

Loc Code

ST275

224

117735

200

17317

24

NAS1149C0432R Purchased No 100 Each 5,586.000 2
Washer

Location

Loc Qty

Loc Code

ST297

5586

116900

586

117291

5000

NAS1149F0432P Purchased No 100 Each 278.0000 18
Washer

Location

Loc Qty

Loc Code

ST275

278

117291

278

NAS1149C0463R Purchased No 100 Each 551.0000 3
Washer

Location

Loc Qty

Loc Code

FP-B

9

115358

9

ST297

542

117735

542

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Friday, June 10, 2011 10:14:28 AM

Work Order ID: 70507

Parent Item: D4272-012

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 6/10/2011

Required Date: 6/15/2011

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0563P

Purchased

No

100

Each

236.0000

4

4



Washer



[Handwritten signature]

Location

Loc Qty

Loc Code

ST275

36

114576

36

ST297

200

117735

200

114576

NAS1515H4L

Purchased

No

100

Each

186.0000

2

2



WASHER



[Handwritten signature]

Location

Loc Qty

Loc Code

FG

40

103691

40

ST277

146

117363

146

117363

MS17984-C413

Purchased

No

100

Each

22.0000

2

2



PIN, QUICK RELEASE



[Handwritten signature]

Location

Loc Qty

Loc Code

ST315

22

114340

2

117557

20

117557

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

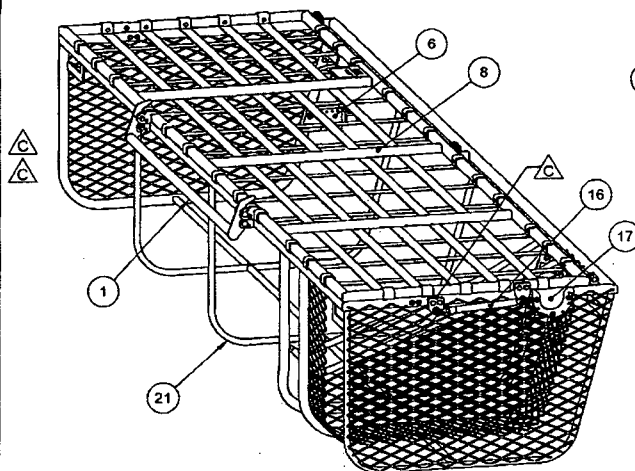
NOTE: Date & initial all entries

ITEM	QTY -011	QTY -012	QTY -013	QTY -014	PART NUMBER	DESCRIPTION
					D4272-011	BASKET ASSY, HEAVY DUTY LID, LH
					D4272-012	BASKET ASSY, HEAVY DUTY LID, RH
					D4272-013	BASKET ASSY, LIGHTWEIGHT LID, LH
					D4272-014	BASKET ASSY, LIGHTWEIGHT LID, RH
1	1	1	1	1	D2530	HANDLE WELDMENT
2	2	2	2	2	D2535	SPRING
3	2	2	2	2	D2537	BUSHING
4	2	2	2	2	D2690-6	LANYARD
5	2	2	2	2	D2931	BUMPER
6	1	1	1	1	D3912-041	EYEBOLT RECEIVER ASSY
7	1	1	1	1	D3914-041	BASKET LID ASSY
8				1	D3915-041	LIGHT LID ASSY
9	6	6	6	6	D3917-3	WASHER
10	2	2	2	2	D3953-3	GAS SPRING STUD, LID
11	2	2	2	2	D3953-7	GAS SPRING SPACER
12	2	2	2	2	D3953-9	GAS SPRING WASHER
13	2	2	2	2	D3953-17	GAS SPRING SPACER
14	1	1	1	1	D3953-19	GAS SPRING BRACKET
15	1	1	1	1	D3953-21	GAS SPRING BRACKET
16	1	1	1	1	D3969-3	GAS SPRING
17	1	1	1	1	D4021-5	BLANKING PLATE
18	1	1	1	1	D4150-041	ATTACHMENT ARM ASSY
19	1	1	1	1	D4151-041	BASKET HARDPOINT ASSY (LOWER)
20	1	1	1	1	D4151-043	BASKET HARDPOINT ASSY (UPPER)
21	1	1	1	1	D4273-041	BASKET BASE ASSY, LH
22		1	1	1	D4273-042	BASKET BASE ASSY, RH
24	3	3	3	3	AN3-10A	BOLT
26	4	4	4	4	AN3-14A	BOLT
27	2	2	2	2	AN3-16A	BOLT
28		2	2	2	AN3-20A	BOLT
29	3	3	3	3	AN4-12	BOLT
30	6	6	6	6	AN4-13A	BOLT
31	1	1	1	1	AN4C15	BOLT
32	4	4	2	2	AN5-17A	BOLT
33		2	2	2	AN5-21A	BOLT
34	3	3	3	3	AN310-4	NUT, CASTELLATED
35	3	3	3	3	AN310C4	NUT, CASTELLATED
36	2	2	2	2	MS17984-C413	QUICK RELEASE PIN
37	2	2	2	2	MS20600AD4W3	RIVET
38	9	9	9	9	MS21042L3	NUT
39	6	6	6	6	MS21042L4	NUT
40	4	4	4	4	MS21042L5	NUT
41	4	4	4	4	MS24665-151	COTTER PIN
42	2	2	2	2	MS24665-300	COTTER PIN
43	2	2	2	2	NAS1149DN832J	WASHER (ALT: AN680JD8)
44	14	14	14	14	NAS1149F0332P	WASHER
45	2	2	2	2	NAS1149C0432R	WASHER
46	18	18	18	18	NAS1149F0432P	WASHER
47	3	3	3	3	NAS1149C0463R	WASHER
48	4	4	4	4	NAS1149F0583P	WASHER
49	2	2	2	2	NAS1515H4L	WASHER

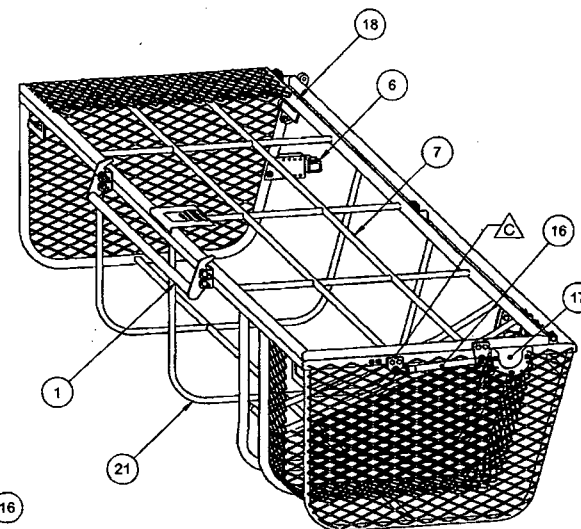
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: -011/-012: 73 lbs APPROX
-013/-014: 58 lbs APPROX

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 70507
R11-06-10



D4272-013 BASKET ASSY, LIGHTWEIGHT LID, LH (SHOWN)
D4272-014 BASKET ASSY, LIGHTWEIGHT LID, RH (OPPOSITE)
(MESH SHOWN LOCALLY FOR CLARITY)



D4272-011 BASKET ASSY, HEAVY DUTY LID, LH (SHOWN)
D4272-012 BASKET ASSY, HEAVY DUTY LID, RH (OPPOSITE)
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED
2011-01-18

C	UPDATED D4273-041/-042 BASKET BASE ASSY; CHANGED LOCATION OF GAS SPRING MOUNTING BRACKET; UPDATED SECTION F-F	SC	10.12.23
B	REV ITEM 23.25 (WEDGE); ITEM 38 QTY (-2); ITEM 44 QTY (-4) (B5-1); REV D2537 FROM SECTION C-C (TYPO, D3-3)	CP	10.11.30
A	NEW ISSUE	SC	10.11.25
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SC	DRAWING NO.	REV. C
CHECKED	A	D4272	SHEET 1 OF 3
MFG. APPR.	AK	TITLE	SCALE
APPROVED	AK	BASKET ASSY	NTS
DE APPR.	AK	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PROVIDED IN CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR DISSEMINATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	10.12.23		

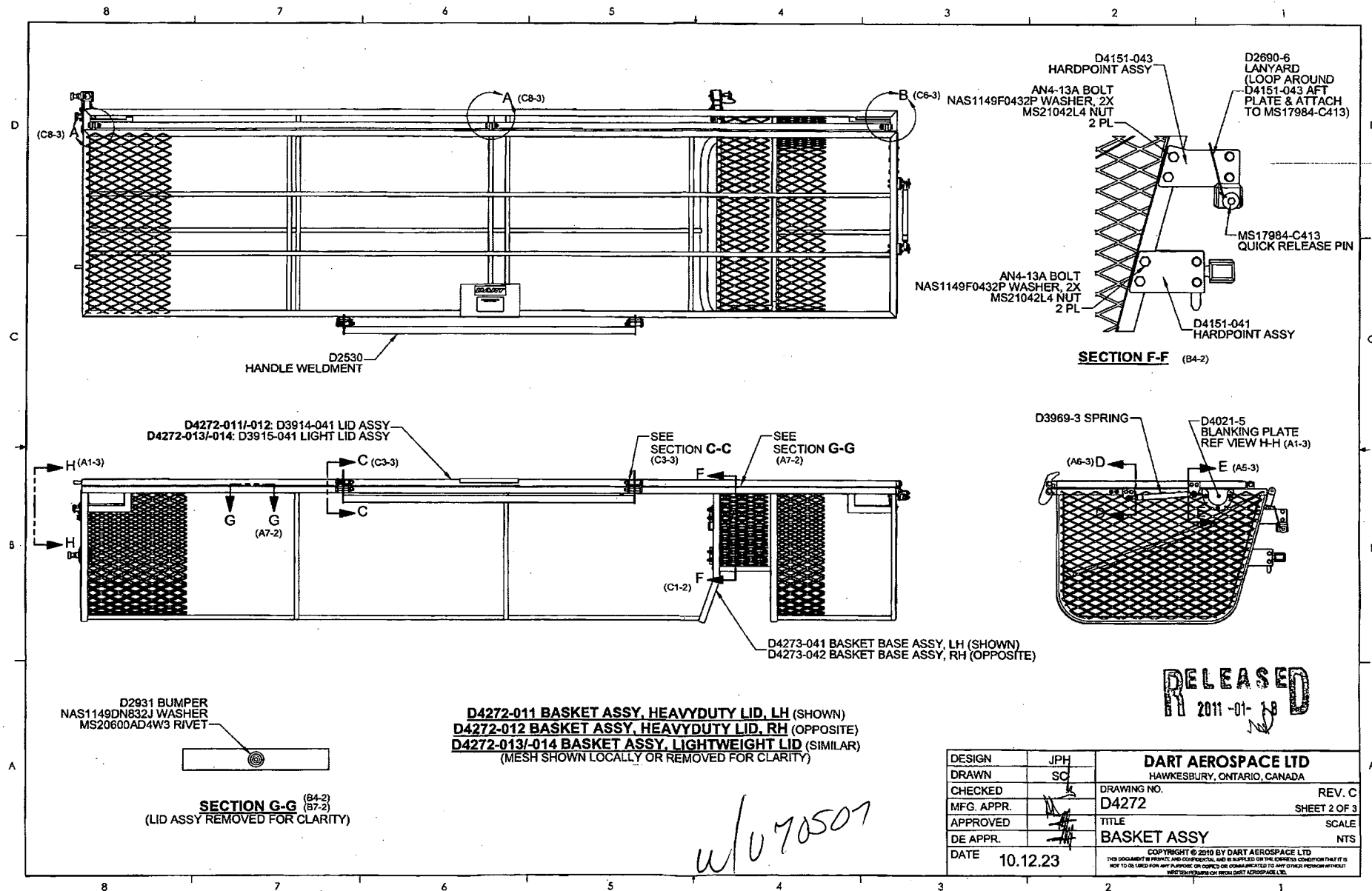
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

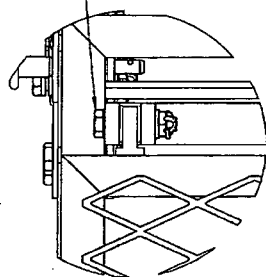
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

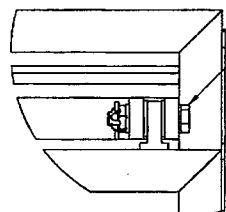
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN

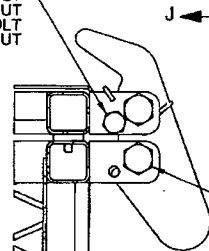


DETAIL A (D8-2)
(D6-2)



DETAIL B (D3-2)

D4272-011/-012 AN3-16A BOLT
MS21042L3 NUT
D4272-013/-014 AN3-20A BOLT
MS21042L3 NUT



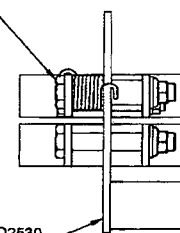
SECTION C-C (B5-2)
(B7-2)

D4272-011/-012 AN5-17A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT

D4272-013/-014 AN5-21A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT

AN5-17A BOLT
NAS1149F0563P WASHER
MS21042L5 NUT

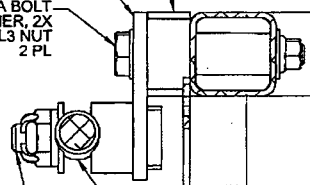
D2530
HANDLE WELDMENT
REF



VIEW J-J C3-3

D3953-17 GAS SPRING SPACER
D3953-21 GAS SPRING BRACKET

AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL



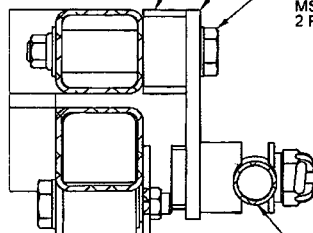
SECTION D-D (B2-2)

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

D3953-17 GAS SPRING SPACER
D3953-19 GAS SPRING BRACKET

AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL



SECTION E-E (B1-2)

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

AN3-10A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
3 PL

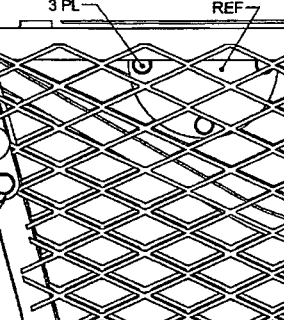
MS17984-C413
QUICK RELEASE PIN

D4150-041
ARM ASSY

D2690-6
LANYARD
(ATTACH TO
MS17984-C413)

AN4C15 BOLT
NAS1149C0463R WASHER
D2690-6 LANYARD
NAS1149C0463R WASHER
D4150-041 REF
NAS1515H4L WASHER
BASKET BASE, REF
NAS1515H4L WASHER
D4150-041 REF
NAS1149C0463R WASHER
AN310C4 CASTELLATED NUT
MS24665-151 COTTER PIN





D4021-5
BLANKING PLATE
REF



RELEASED
R 2011-01-18

VIEW H-H (B8-2)

W/O 76507

DESIGN	JPH	DART AEROSPACE LTD	
DRAWN	SC	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D4272	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		BASKET ASSY	NTS
DATE	10.12.23	COPYRIGHT © 2010 BY DART AEROSPACE LTD. THIS DOCUMENT IS PROPRIETARY AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries